

FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LIGHTS 83MM REGULAR FTB/& CORK/WHITE TIPPING
BRAND CODE-00690 (STD)/& 00690 (STD) (CW)

EFFECTIVE DATE: 07/12/95
STANDARD PRODUCTION

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)
NUMBER UP : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 15.80 IN. H2O (TOTAL ENCAP) (401.32 MM)
PLUG R.T.D. : 3.95 IN. H2O

FILTER ROD : 108MM X 24.45MM/FT-777/45M1/15.8" 07-670-A

PLASTICIZER : TRIACETIN PZ 05-800-A
APPLICATION PERCENT : 8.00 % OF DRY WEIGHT
APPLICATION WEIGHT : 5.32 GRAMS/100 RODS 1.33 GRAMS/25 RODS

FILTER TOW : FT-777 #10 (EASTMAN) 05-777-E
: FT-777 #10 (CELANESE) 05-777-C

DENIER PER FILAMENT : 2.7
TOTAL DENIER : 35,000
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 6000M KG 45-M1 06-362-A

ANCHOR ADHESIVE : NATIONAL 32-2051 (FORMERLY 72-4147) PVA 62-098-A

GLUE APP. FOR ANCH. ADH; SINGLE GLUE LINE

LAP ADHESIVE : FULLER HM 8229CH 61-428-A
: NATIONAL 70-4245 61-464-A

DRY WEIGHT : 66.52 GRAMS/100 RODS 16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE : 66.76 GRAMS/100 RODS 16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE : 72.08 GRAMS/100 RODS 18.02 GRAMS/25 RODS

REASON FOR CHANGE : LAP ADHESIVE 61-464-A (NATIONAL 70-4245) ADDED
: TO SPECIFICATION. NO OTHER CHANGES MADE.
: OK TO MIX FINISHED FILTERS.

PREPARED BY : K. V. SMITH PRINTING DATE : 7/06/95
PREPARATION DATE : 7/06/95 PRINTING TIME : 10:43:55

APPROVED BY: Janice M. Busek SUPERCEDES SPECIFICATION DATED: 1/26/95

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